Installation Instructions

WELL WATER FILTER SYSTEM
MODELS: WS1, WS4

SpringWell Water Systems has once again taken the latest technologies in water filtration and designed a more economical and environmentally friendly well water system.

CUSTOMER SERVICE IS AVAILABLE MON-FRI 9AM-6PM EST

800-589-5592

WWW.SPRINGWELLWATER.COM
Well Water Filter System
Setup and Installation

System Contents

- Well Water Filter Tank
- Electronic Head for Well Water Filter (Tank 1)
- MNPT Fittings
- 50’ Drain Line
- Bypass Valve
- Power Supply
- Hose Clamp

Recommended Supplies

- 1-inch (24-inch Long) Corrugated Water Connectors (x2)
- 1-inch (3-inch long) PVC Nipple
- 1-inch threaded connectors for pre-plumb (slip/threaded elbows shown)
- 1-Inch PVC Shut Off Valve
- 1 Roll Plumbers Tape
- Zip Ties

System Configuration

Water Source From Your Well

The Well Water Filter uses an air injecting oxidation filter to remove iron, sulfur, and manganese from your water

Treated Water Into Home

Questions? Call (800)-589-5592
PLEASE READ INSTRUCTIONS FULLY PRIOR TO ATTEMPTING INSTALLATION. Be sure to follow all applicable plumbing codes. The system must be installed on a main water supply line.

System Specifications

<table>
<thead>
<tr>
<th></th>
<th>WS1</th>
<th>WS4</th>
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</thead>
<tbody>
<tr>
<td>Tank Width</td>
<td>10”</td>
<td>13”</td>
</tr>
<tr>
<td>Tank Height</td>
<td>54” (64” with Head)</td>
<td>54” (64” with Head)</td>
</tr>
<tr>
<td>Flow Rate</td>
<td>12 GPM Service</td>
<td>18 GPM Service</td>
</tr>
<tr>
<td>Connection Size</td>
<td>3/4”</td>
<td>3/4”</td>
</tr>
<tr>
<td>Backwash Rate</td>
<td>5 GPM</td>
<td>7 GPM</td>
</tr>
<tr>
<td>Operating Pressure</td>
<td>25-80 PSI</td>
<td>25-80 PSI</td>
</tr>
<tr>
<td>Operating Temperatures</td>
<td>36 – 120 F</td>
<td>36 – 120 F</td>
</tr>
<tr>
<td>pH Range</td>
<td>6.5 - 10</td>
<td>6.8 – 10</td>
</tr>
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Level Tank

If the tank is not perfectly straight, carefully lift the tank straight up a few inches and tap it on the ground until the tank stands vertically and fits snugly into the tank boot.
Installing the Well Water Filter Electronic Head

This step will require the materials listed below:

- Tank
- Softener Tank
- Electronic Head

Note: If your tank was shipped with a jacket, it can be zipped around the tank prior to or after the installation is completed.

1) Unscrew the cap on top of the well water filter tank.

2) There is a blue cap inside that also needs to be removed. Both caps can be discarded.

3) Locate the opening at the bottom of the well water filter electronic head.

4) Align the opening on the bottom of the tank head with the pipe inside the tank.

5) Press the tank head down to allow the threads to catch.

6) Turn the tank head clockwise until it is fully tightened.

Questions? Call (800)-589-5592
## Installing the Well Water Filter Electronic Head

<table>
<thead>
<tr>
<th>Step</th>
<th>Instruction</th>
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<tbody>
<tr>
<td>7)</td>
<td>Install a bypass valve onto the connections on the electronic head.</td>
</tr>
<tr>
<td>8)</td>
<td>Insert the rubberized connections into the electronic head openings and press it in place.</td>
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<tr>
<td>9)</td>
<td>Fully tighten the fasteners on both valve connections securing the bypass valve.</td>
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<tr>
<td>10)</td>
<td>Attach and tighten a MNPT Fitting onto each of the connections on the bypass valve.</td>
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<tr>
<td>11)</td>
<td>Apply plumbers' tape to both MNPT Fittings.</td>
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Installing the Tank – Part 1

This step will require the materials listed below

- 1-Inch PVC Shut Off Valve
- Well Water Filter Tank
- Plumbers Tape
- Wrench
- 1-inch (3-inch long) PVC Nipple
- 1-inch (24-inch Long) Corrugated Water Connectors (x1)

12) Turn off the water to the home and prep the pre-plumb. You will attach a 1-inch threaded adapter to each connection.

Note: All connections will require plumbers’ tape to avoid leaks.

13) Install the shut off valve onto the incoming water supply on the pre-plumb.

14) Apply plumbers’ tape to the threads on the PVC nipple then thread it into the other end of the shut off valve. Fully tighten it.

15) Position the well water tank next to incoming pre-plumb with its connections facing back.

16) Connect a water connector to the PVC nipple coming out from the shut off valve.

17) Connected the corrugated pipe to the incoming side on the back of the well water filter. Ensure it is fully tightened.

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18) Connect a water connector to the other side of the pre-plumb. The side leading back into the home. Ensure it is fully tightened.

19) Connect the other end of the corrugated pipe to the outgoing side from the well water filter. Ensure it is fully tightened.

20) Locate the drain valve on the left side of the well water filter head. It is a compression connection.

21) Remove the blue lock tab securing the drain valve in place.

22) Pull the drain valve straight out.

23) Slide a hose clamp over an end of one of the provided drain lines.

This step will require the materials listed below:

- 50' Drain Line
- Hose Clamp
- Zip Ties
24) Press the barbed connector on the valve onto the end of that drain line until it is fully seated.

25) Slide the hose clamp over the connection and begin to tighten it.

26) Prior to fully tightening, position the hose clamp to align as shown here. Now, fully tighten.

27) Insert the drain valve back into the tank head. Ensure the drain line isn’t pinched.

28) Insert the blue tab to lock the drain valve back in position.

29) Thread the drain line towards your drain and cut away the excess leaving some slack.

30) To ensure the drain line doesn’t come out from the drain a pair of zip ties are recommended. They can be inserted through two pairs of holes drilled high up in the drainpipe.

31) Pushing the zip ties inwards will create a loop.

32) Insert the drain line into the zip tie loops and secure in pace. The excess can then be trimmed off the zip ties.

IMPORTANT! Ensure the drain lines you installed are not pinched or kinked or it will impede the flow of water from the system.
Powering the Tank Head

This step will require the materials listed below

- Well Water Filter Tank (Already Installed)
- Power Supply
- 9v Battery

33) The power cord will be connected to the connection on the far left beneath the electronic tank head.

34) The power adapter will then be plugged into a power supply that isn’t controlled by a switch.

35) Lift off the cover on the electronic head.

36) Locate the battery connection beneath the display. Connect a 9v battery then store it in the tray.

37) Replace the tank head cover.

You are ready to test the system.
## Testing the System

<table>
<thead>
<tr>
<th>Step</th>
<th>Action</th>
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<tbody>
<tr>
<td>38)</td>
<td>While the water is still off to the home, open a cold bathtub faucet all the way.</td>
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<tr>
<td>39)</td>
<td>Before turning on the water to the home ensure the shut off valve to the system is in the off position.</td>
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<tr>
<td>40)</td>
<td>Ensure that the valves on the tank is set to bypass.</td>
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<td>41)</td>
<td>Turn on the water to the home and inspect the shut off valve for any leaks.</td>
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<td>42)</td>
<td>If no leaks are detected, open the shut off valve to allow water flow through the tank bypass.</td>
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<tr>
<td>43)</td>
<td>If no leaks are detected from the bypass, turn off the bypass to the well water filter and allow water to flow through it.</td>
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<tr>
<td>44)</td>
<td>Allow water to run through the system for 10 minutes. It is normal to see a small amount of sediment during this time.</td>
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</table>
Setting Well Water Head Values

This step will require the materials listed below

Note: The electronic tank heads must be powered and installed prior to setting the tank values.

45) Look up “Legacy View” in the app store and install it.

46) Open the app and select the Aeration Filter.

47) Tap “Time of Day on Unit” to change the time.

48) Select “OK” to set the time on to the same time as your mobile device.

49) The tank should regen while water is not used in the home.

50) Tap on the time tile then change the value to 2:00 am. Hit OK.

51) Tap “Filter Backwash Frequency.”

52) Change the frequency to 5 days. Hit OK.

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Well Water Filter System

Well Water Filter Tank (Already Installed)  Mobile Device
53) Select the menu icon in the upper left-hand corner.

54) Select “Advanced Settings.”

55) Tap “Air Charge Frequency.”

56) Change the value to 1 day.

57) Tap “Backwash.”

58) Change the value to 10 min.

59) Tap “Rest.”

60) Set the value to 0 min.

61) Select “Air Draw.”

62) Set the value to 20 min.

63) Select “Rapid Rinse.”

64) Set the value to 5 min.
Setting Softener Values

65) Tap the Menu Icon.

66) Select “Regenerate Now.”

67) If you are ready, select OK on the regenerate confirmation.

Note: The well water filter will run approx. 45 minutes. You will not be able to use water to the home during this time.

Once the regenerations on the tank is completed, the system is ready to use.